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Adhesive *October 2006* *PM* *New* *1 of 2*

LOCKFAST FCA Direct Stick Carpet Adhesive

DESCRIPTION

Lockfast FCA is intended for:

- The direct stick installation of:
 - Foam backed carpet
 - Jute backed carpet (hessian)
 - Latex only (primary) backed
 - Underlay

- FCA offers an economical means of installing direct-stick carpet .

*****Note*****

Do not subject installed carpet to excessive lifting and relaying during the setting period as the effectiveness of the adhesive is reduced by this action.

**OTHER
RECOMMENDED
ADHESIVES**

- Ultrabond for a hard permanent set.
- Super 7 – true pressure sensitive.
- DDS – for action backed, stiff carpets and for double stick to Foam Underlay
- Tradex 100 – for double stick woven carpetsa and cold conditions.

**TYPICAL
PROPERTIES**

- | | |
|---------------------|--|
| Type: | <ul style="list-style-type: none"> • Rubber latex adhesive • Waterborne • Non-inflammable |
| Colour: | Off-white |
| Consistency: | Trowelable mastic |
| Shelf Life: | 12 months in unopened containers |
| Clean up: | Soapy warm water when wet |

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LOCKFAST FCA (cont'd)

APPLICATION – SUB FLOOR

- Ensure that the floor is clean, dry and free of potential hydrostatic pressure.
- Porous floors are best sealed with **DURASEAL** floor sealer to prevent adhesive loss and subsequent weak adhesion.
- Levelling of floor may be done with Superset, Superflo Matrix or FLC compounds.
- If in doubt about potential wet or damp floors, seal with Aquaguard 101 before proceeding.

APPLICATION

- Apply FCA adhesive with a notched trowel. Spread rate is determined by the notch sizings. Comparatively, large notchings are recommended to allow adequate contact particularly with heavily ridged carpet, 2.5-3.0mm notches are recommended.

Recommended:

Versablade 680 RCA or 680 FOW

- **Note:** adhesive strength is largely determined by the quantity of adhesive applied.
- Allow the adhesive to become tacky to prevent soakage into the carpet backing.
- Adhesives of this type have limited working time. Once tacky, a working time of 10 minutes is normal.
- Adhesives of this type will be slow to dry in cold, damp conditions or with impervious carpet backings and/or sealed floors. The adhesive must dry to develop bond strength.

CLEAN UP

Wet adhesive may be removed with warm water. Dried adhesive is difficult to remove.

COVERAGE

3 square m² / Lt