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## Laminating Resin

### RenLam<sup>™</sup> M-1 / Ren<sup>®</sup> HY 956

#### Low viscosity unfilled epoxy system

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##### Key properties

- Low shrinkage and high dimensional stability
  - High mechanical strength
  - Highly compatible with glass fabrics and fillers
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##### Applications

- Construction of jigs, foundry patterns and tooling aids
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##### Product data

Property	Unit	RenLam M-1	Ren HY 956
Appearance Colour	visual	Liquid Pale yellow	Liquid Clear, pale yellow
Viscosity at 25°C	mPas	1250 – 1600	370 - 470
Density	g/cm <sup>3</sup>	1.1	1.0

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##### Processing

Mix ratio	Parts by weight
RenLam M-1	100
Ren HY 956	20

Mix the two components thoroughly in the ratio indicated, then impregnate each layer of cloth as it is laid up to construct the laminate.  
Post-curing will improve final properties.

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## Properties

Resin/Hardener mix:	Volume	Unit	M-1 HY 956
Appearance			Liquid Pale yellow
Viscosity at 25°C		mPa s	1200
Pot life at 25°C	500 ml	min	30
Demoulding time		h	24

*After cure: 7 days at RT or 14 hours at 40 °C*

Density	ISO 1183	g/cm <sup>3</sup>	1.1
Deflection temperature	ISO 75	°C	50

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## Storage

The resin and hardeners described in this instruction sheet have the shelf lives shown provided they are stored at 6 - 28°C in a dry place and sealed containers, preferably those in which they are supplied.

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## Working conditions

The product should be used when in the temperature range 18-25°C.

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## Packaging

System	M-1	HY 956
Quantity and Weight	4 x 5kg	6 x 1kg
Quantity and Weight	1 x 25kg	4 x 5kg
Quantity and Weight	1 x 225kg	1 x 25kg

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## Handling precautions

### Caution

Vantico products are generally quite harmless to handle provided that certain precautions normally taken when handling chemicals are observed. The uncured materials must not, for instance, be allowed to come into contact with foodstuffs or food utensils, and measures should be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The wearing of impervious rubber or plastic gloves will normally be necessary; likewise the use of eye protection. The skin should be thoroughly cleansed at the end of each working period by washing with soap and warm water. The use of solvents is to be avoided. Disposable paper - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. These precautions are described in greater detail in Vantico publication No. 24264/3/e Hygienic precautions for handling plastics products of Vantico and in the Vantico Material Safety Data sheets for the individual products. These publications are available on request and should be referred to for fuller information.

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## Vantico Limited Adhesives and Tooling

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Duxford, Cambridge  
England CB2 4QA

Tel: +44 (0) 1223 493 000  
Fax: +44 (0) 1223 493 002

www.renshape.com

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