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## TRADEX 100

**DESCRIPTION**

Tradex 100 is a high quality, trade adhesive for commercial flooring installations. (Replaces Latex Cork Tile adhesive.)  
Suitable for bonding:

- Cork tiles
- Linoleum
- Direct stick carpets
- Double stick carpets

**FEATURES:**

- Waterbased, non toxic, non flammable.
- Low water content.
- High "grab" properties.

**TYPICAL PROPERTIES:**

**Consistency:** Trowellable paste  
**Base:** Rubber-resin mixture waterbased, latex based  
**Flammability:** Non-inflammable  
**Shelf Life:** 12 months in unopened containers  
**Storage Conditions:** Cool interior conditions. Do not freeze.

**SUBSTRATE PREPARATION:**

**Timber, Particle Board, Concrete**  
 All surfaces should be free of dust, clean and dry, and free of all oils and greases etc.  
 Ensure that a damp proof membrane (DPC) has been installed in the concrete. Use Aquaguard 101 if in doubt. Smooth floors with Lockfast FLC.  
 NB: If, during application, the adhesive tends to roll up when trowelled, then priming of the floor with **Neoprime** is advantageous.

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**TRADEX 100** (cont'd)**APPLICATION:**a) **Cork Tiles**

Apply the adhesive with an even fine notched trowel. Apply at 4-5m<sup>2</sup>/Lt. Excessive adhesive may add too much moisture to the cork tiles causing warping. Ensure the substrate is porous (i.e. unpainted) to ensure moisture acceptance. Lay the cork tiles into **wet** adhesive and roll immediately. Allow to dry a minimum of 24 hours before sanding and polyurethaning.

b) **Linoleum**

Apply with a notched trowel at 4m<sup>2</sup>/Lt. Lay the linoleum into wet adhesive and roll immediately. Always check that good adhesion transfer is occurring.

c) **Carpet**

Apply as for linoleum. A coverage rate of 3m<sup>2</sup>/Lt is appropriate.

Refer DDS (Double Stick) carpet system for information. The basics are:

**Hessian Backed Carpets**

- Bond underlay to floor with **SUPER 7**.
- Bond carpet to underlay with **ULTRABOND**.

**Action Backed Carpets or Woven Carpets**

- Bond underlay to floor with **SUPER 7**.
- Bond carpet to underlay with **TRADEX 100**.